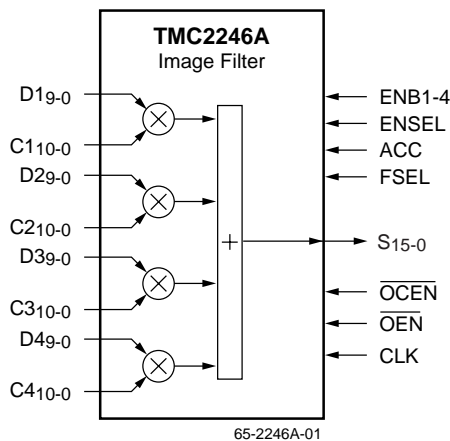# TMC2246A

Image Filter
11 x 10 bit, 60 MHz

Features

- 60 MHz computation rate
- 60 MHz data and coefficient input
- Four 11 x 10-bit multipliers
- Individual data and coefficient inputs
- 25-Bit accumulator
- Fractional and integer two's complement data formats
- Input and output data latches with user-configurable enables
- Selectable 16-bit rounded output
- Internal 1/2 LSB rounding
- Available in 120-pin PPGA or MQFP

Applications

- Fast pixel interpolation
- Fast image manipulation
- Image mixing and keying
- High-performance FIR filters
- Adaptive digital filters
- One- and two-dimensional image processing

Description

The TMC2246A is a video-speed convolutional array composed of four 11 x 10 bit registered multipliers followed by a summer and an accumulator. All eight multiplier inputs are accessible to the user and may be updated every clock cycle with integer or fractional two's complement data. A pipelined architecture, fully registered input and output ports, and asynchronous three-state output enable control simplify the design of complex systems.

The data or coefficient inputs to the multipliers may be held over multiple clock cycles, providing storage for mixing and filtering coefficients. The 25-bit internal accumulator path allows two bits of cumulative word growth and may be internally rounded to 16 bits. Output data are updated every clock cycle, or may be held under user control. All data inputs, outputs, and controls are TTL compatible and (except for the three-state output enable) are registered on the rising edge of CLK.

The TMC2246A is uniquely suited to performing pixel interpolation in image manipulation and filtering applications. As a companion to the Raytheon Semiconductor TMC2301 and TMC2302 Image Manipulation Sequencers, the TMC2246A can execute a bilinear interpolation of an image (4-pixel kernels) at real-time video rates. Larger kernels or other, more complex, functions can be realized with no loss in performance by utilizing multiple devices.

With unrestricted access to all data and coefficient input ports, the TMC2246A offers considerable flexibility in applications performing digital filtering, adaptive FIR filters, mixers, and other similar systems requiring high-speed processing.

Fabricated in a submicron CMOS process, the TMC2246A operates at a guaranteed clock rate of 60 MHz over the full temperature and supply voltage ranges. It is pin- and function-compatible with Raytheon's TMC2246, while providing higher speed operation and lower power dissipation. It is available in a 120 pin Plastic Pin Grid Array (PPGA) and a 120 lead Metric Quad FlatPack (MQFP).

Logic Symbol

65-2246A-01

Block Diagram

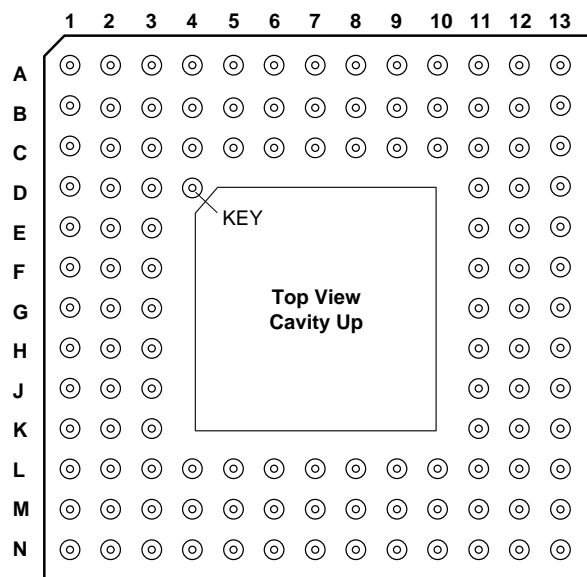65-2246A-02
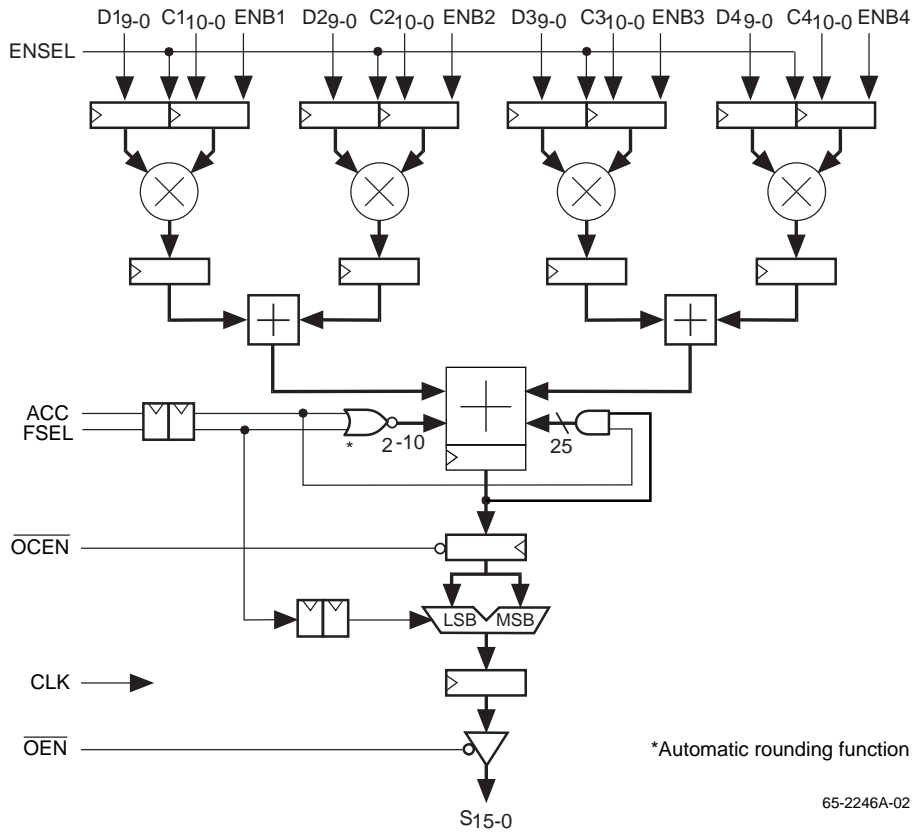
Functional Description

The TMC2246A Image Filter is a flexible multiplier-summer array which computes the accumulated sum of four 11x10 bit products, allowing word growth up to 25 bits.

The inputs are user-configurable, allowing latching of either the 10- or 11-bit input data. The data format is user-selectable between integer or fractional two's complement arithmetic. Total latency from input registers to output data port is 5 clocks.

The output data path is 16 bits wide, providing the lower 16 bits of the accumulator when in integer format or the upper 16 bits of the 25-bit accumulator path when fractional two's complement notation is selected. One-time rounding to 16 bits is performed automatically when accumulating fractional data, but is disabled when operating in integer format to maintain the integrity of the least-significant bits.

Pin Assignments

## 120 Pin Plastic Grid Array (PPGA), H5 Package

```
        1   2   3   4   5   6   7   8   9  10  11  12  13
   A    o   o   o   o   o   o   o   o   o   o   o   o   o
   B    o   o   o   o   o   o   o   o   o   o   o   o   o
   C    o   o   o   o   o   o   o   o   o   o   o   o   o
   D    o   o   o   o ╲ KEY                    o   o   o
   E    o   o   o                             o   o   o
   F    o   o   o                             o   o   o
   G    o   o   o      Top View               o   o   o
   H    o   o   o      Cavity Up              o   o   o
   J    o   o   o                             o   o   o
   K    o   o   o                             o   o   o
   L    o   o   o   o   o   o   o   o   o   o   o   o   o
   M    o   o   o   o   o   o   o   o   o   o   o   o   o
   N    o   o   o   o   o   o   o   o   o   o   o   o   o
```

65-2246A-03

Pin	Name	Pin	Name	Pin	Name	Pin	Name
A1	ENSEL	C5	$D4_8$	G11	$D3_5$	L10	$C2_8$
A2	ENB2	C6	$D4_4$	G12	$D3_6$	L11	$D2_0$
A3	ENB3	C7	GND	G13	$D3_4$	L12	$D2_4$
A4	$D4_7$	C8	V_{DD}	H1	S_6	L13	$D2_5$
A5	$D4_5$	C9	$C4_5$	H2	S_5	M1	$D1_9$
A6	$D4_2$	C10	$C4_1$	H3	V_{DD}	M2	$D1_4$
A7	$D4_1$	C11	$C3_1$	H11	GND	M3	$D1_1$
A8	$C4_{10}$	C12	$C3_3$	H12	$D3_8$	M4	$C1_{10}$
A9	$C4_8$	C13	$C3_6$	H13	$D3_7$	M5	$C1_7$
A10	$C4_6$	D1	S_{13}	J1	S_4	M6	$C1_5$
A11	$C4_3$	D2	S_{14}	J2	S_3	M7	$C1_3$
A12	$C4_0$	D3	$\overline{OCEN}$	J3	GND	M8	$C1_0$
A13	$C3_2$	D11	$C3_4$	J11	$D2_7$	M9	$C2_2$
B1	ACC	D12	$C3_7$	J12	$D2_9$	M10	$C2_5$
B2	FSEL	D13	$C3_9$	J13	$D3_9$	M11	$C2_9$
B3	ENB4	E1	S_{11}	K1	S_2	M12	$D2_1$
B4	$D4_9$	E2	S_{12}	K2	S_1	M13	$D2_2$
B5	$D4_6$	E3	GND	K3	$D1_8$	N1	$D1_6$
B6	$D4_3$	E11	$C3_8$	K11	$D2_3$	N2	$D1_3$
B7	$D4_0$	E12	$C3_{10}$	K12	$D2_6$	N3	$D1_0$
B8	$C4_9$	E13	$D3_0$	K13	$D2_8$	N4	$C1_8$
B9	$C4_7$	F1	S_9	L1	S_0	N5	$C1_6$
B10	$C4_4$	F2	S_{10}	L2	$D1_7$	N6	$C1_4$
B11	$C4_2$	F3	V_{DD}	L3	$D1_5$	N7	$C1_2$
B12	$C3_0$	F11	$D3_1$	L4	$D1_2$	N8	$C1_1$
B13	$C3_5$	F12	$D3_2$	L5	$C1_9$	N9	$C2_1$
C1	S_{15}	F13	$D3_3$	L6	GND	N10	$C2_3$
C2	$\overline{OEN}$	G1	S_7	L7	V_{DD}	N11	$C2_6$
C3	CLK	G2	S_8	L8	$C2_0$	N12	$C2_7$
C4	ENB1	G3	GND	L9	$C2_4$	N13	$C2_{10}$

Pin Assignments (continued)

120 Lead Metric Quad Flat Pack (KE) Package
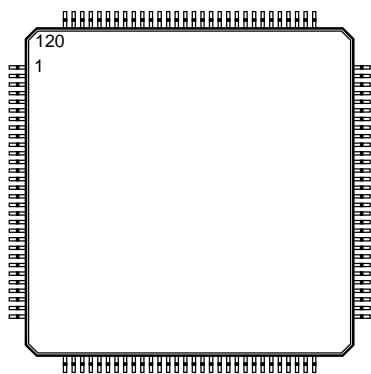
65-2246A-04

Pin	Name	Pin	Name	Pin	Name	Pin	Name	Pin	Name
1	CLK	25	S_1	49	$C1_0$	73	$D3_8$	97	$C4_4$
2	FSEL	26	S_0	50	$C2_0$	74	$D3_7$	98	$C4_5$
3	ACC	27	$D1_9$	51	$C2_1$	75	$D3_6$	99	$C4_6$
4	$\overline{OCEN}$	28	$D1_8$	52	$C2_2$	76	$D3_5$	100	$C4_7$
5	$\overline{OEN}$	29	$D1_7$	53	$C2_3$	77	$D3_4$	101	$C4_8$
6	S_{15}	30	$D1_6$	54	$C2_4$	78	$D3_3$	102	V_{DD}
7	S_{14}	31	$D1_5$	55	$C2_5$	79	$D3_2$	103	$C4_9$
8	GND	32	$D1_4$	56	$C2_6$	80	$D3_1$	104	$C4_{10}$
9	S_{13}	33	$D1_3$	57	$C2_7$	81	$D3_0$	105	$D4_0$
10	S_{12}	34	$D1_2$	58	$C2_8$	82	$C3_{10}$	106	GND
11	S_{11}	35	$D1_1$	59	$C2_9$	83	$C3_9$	107	$D4_1$
12	V_{DD}	36	$D1_0$	60	$C2_{10}$	84	$C3_8$	108	$D4_2$
13	S_{10}	37	$C1_{10}$	61	$D2_0$	85	$C3_7$	109	$D4_3$
14	S_9	38	$C1_9$	62	$D2_1$	86	$C3_6$	110	$D4_4$
15	S_8	39	$C1_8$	63	$D2_2$	87	$C3_5$	111	$D4_5$
16	GND	40	$C1_7$	64	$D2_3$	88	$C3_4$	112	$D4_6$
17	S_7	41	$C1_6$	65	$D2_4$	89	$C3_3$	113	$D4_7$
18	S_6	42	GND	66	$D2_5$	90	$C3_2$	114	$D4_8$
19	S_5	43	$C1_5$	67	$D2_6$	91	$C3_1$	115	$D4_9$
20	V_{DD}	44	$C1_4$	68	$D2_7$	92	$C3_0$	116	ENB3
21	S_4	45	$C1_3$	69	$D2_8$	93	$C4_0$	117	ENB2
22	S_3	46	V_{DD}	70	$D2_9$	94	$C4_1$	118	ENB1
23	S_2	47	$C1_2$	71	$D3_9$	95	$C4_2$	119	ENB4
24	GND	48	$C1_1$	72	GND	96	$C4_3$	120	ENSEL

Pin Descriptions

Pin Name	Pin Number		Pin Function Description
	PGA	**MQFP**	
Power			
V_{DD}	F3, H3, L7, C8	12, 20, 46, 102	**Supply Voltage.** The TMC2246A operates from a single +5V supply. All power and ground pins must be connected.
GND	E3, G3, J3, L6, H11, C7	8, 16, 24, 42, 72, 106	**Ground.** The TMC2246A operates from a single +5V supply. All power and ground pins must be connected.
Clock			
CLK	C3	1	**System Clock.** The TMC2246A operates from a single master clock input. The rising edge of clock strobes all enabled registers. All timing specifications are referenced to the rising edge of CLK.
Inputs			
$D1_{9-0}$	M1, K3, L2, N1, L3, M2, N2, L4, M3, N3	27, 28, 29, 30, 31, 32, 33, 34, 35, 36	**Data Input Ports.** D1 through D4 are the 10-bit data input ports. The LSB is Dx_0.
$D2_{9-0}$	J12, K13, J11, K12, L13, L12, K11, M13, M12, L11	70, 69, 68, 67, 66, 65, 64, 63, 62, 61	
$D3_{9-0}$	J13, H12, H13, G12, G11, G13, F13, F12, F11, E13	71, 73, 74, 75, 76, 77, 78, 79, 80, 81	
$D4_{9-0}$	B4, C5, A4, B5, A5, C6, B6, A6, A7, B7	115, 114, 113, 112, 111, 110, 109, 108, 107, 105	
$C1_{10-0}$	M4, L5, N4, M5, N5, M6, N6, M7, N7, N8, M8	37, 38, 39, 40, 41, 43, 44, 45, 47, 48, 49	**Coefficient Input Ports.** C1 through C4 are the 11-bit coefficient input ports. The LSB is Cx_0.
$C2_{10-0}$	N13, M11, L10, N12, N11, M10, L9, N10, M9, N9, L8	60, 59, 58, 57, 56, 55, 54, 53, 52, 51, 50	
$C3_{10-0}$	E12, D13, E11, D12, C13, B13, D11, C12, A13, C11, B12	82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92	
$C4_{10-0}$	A8, B8, A9, B9, A10, C9, B10, A11, B11, C10, A12	104, 103, 101, 100, 99, 98, 97, 96, 95, 94, 93	
Outputs			
$S1_{5-0}$	C1, D2, D1, E2, E1, F2, F1, G2, G1, H1, H2, J1, J2, K1, K2, L1	6, 7, 9, 10, 11, 13, 14, 15, 17, 18, 19, 21, 22, 23, 25, 26	**Sum Output.** The current 16-bit result is available at the Sum output. The LSB is S_0. See the Functional Block Diagram.

Pin Descriptions (continued)

Pin Name	Pin Number		Pin Function Description
	PGA	**MQFP**	
Controls			
FSEL	B2	2	**Format Select.** Coefficients input during the current clock are assumed to be in fractional two's complement format. Rounding to 16 bits is performed as determined by the accumulator control, ACC, and the upper 16 bits of the accumulator are output when the registered Format Select input (FSEL) is LOW. When FSEL is HIGH, two's complement integer format is assumed, and the lower 16 bits of the accumulator are presented at the output. No rounding is performed when operating in integer mode. See the Functional Block Diagram and the Applications Discussion.
ENSEL	A1	120	**Enable Select.** The registered Enable Select determines whether the data or the coefficient input registers may be held on the next rising edge of clock, in conjunction with the individual input enables ENB1–ENB4. See Table 1.
ENB1–ENB4	C4, A2, A3, B3	118, 117, 116, 119	**Input Enables.** When ENBi (i=1, 2, 3, or 4) is LOW, registers Ci and Di are both strobed by the next rising edge of CLK. When ENBi is HIGH and ENSEL is LOW, Di is strobed, but Ci is held. When ENBi and ENSEL are both HIGH, Di is held and Ci is strobed. See Table 1. Thus, either or both input registers to each multiplier are updated on each clock cycle.
ACC	B1	3	**Accumulate.** When the registered ACCumulator control is LOW, no internal accumulation will be performed on the data input during the current clock, effectively clearing the prior accumulated sum. If operating in fractional two's complement format (FSEL = LOW), one-half LSB rounding to 16 bits is performed on the result. This allows the user to perform summations without propagating roundoff errors. When ACC is HIGH, the internal accumulator adds the emerging products to the sum of previous products, without performing additional rounding.
$\overline{OCEN}$	D3	4	**Output Register Enable.** The output of the accumulator is latched into the output register on the next clock when the Output Register Clock Enable is LOW. When $\overline{OCEN}$ is HIGH the contents of the output register remain unchanged; however, accumulation will continue internally if ACC remains HIGH.
$\overline{OEN}$	C2	5	**Output Enable.** Data currently in the output registers is available at the output bus S_{15-0} when the asynchronous Output Enable is LOW. When $\overline{OEN}$ is HIGH, the outputs are in the high-impedance state.
No Connect			
NC	D4 (Index Pin)		Not Connected.

Table 1. Input Register Control

ENB1-4	ENSEL	Input Register Held
1	1	Data i
1	0	Coefficient i
0	X	None

Note:
1. X denotes a "Don't Care" condition.
2. Any register not explicitly held is updated on the next rising edge of CLK.

Data Formats

Fractional Two's Complement Format (FSEL = LOW)

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	BIT
						$-2^0.$	2^{-1}	2^{-2}	2^{-3}	2^{-4}	2^{-5}	2^{-6}	2^{-7}	2^{-8}	2^{-9}	DATA (D1-4)
					-2^1	$2^0.$	2^{-1}	2^{-2}	2^{-3}	2^{-4}	2^{-5}	2^{-6}	2^{-7}	2^{-8}	2^{-9}	COEFFICIENT (C1-4)
-2^6	2^5	2^4	2^3	2^2	2^1	$2^0.$	2^{-1}	2^{-2}	2^{-3}	2^{-4}	2^{-5}	2^{-6}	2^{-7}	2^{-8}	2^{-9}	SUM

Integer Two's Complement Format (FSEL = HIGH)

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	BIT
						-2^9	2^8	2^7	2^6	2^5	2^4	2^3	2^2	2^1	$2^0.$	DATA (D1-4)
					-2^{10}	2^9	2^8	2^7	2^6	2^5	2^4	2^3	2^2	2^1	$2^0.$	COEFFICIENT (C1-4)
-2^{15}	2^{14}	2^{13}	2^{12}	2^{11}	2^{10}	2^9	2^8	2^7	2^6	2^5	2^4	2^3	2^2	2^1	$2^0.$	SUM

Integer Two's Complement Data / Fractional Two's Complement Coefficient Format (FSEL = LOW)

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	BIT
						-2^9	2^8	2^7	2^6	2^5	2^4	2^3	2^2	2^1	$2^0.$	DATA (D1-4)
					-2^1	$2^0.$	2^{-1}	2^{-2}	2^{-3}	2^{-4}	2^{-5}	2^{-6}	2^{-7}	2^{-8}	2^{-9}	COEFFICIENT (C1-4)
-2^{15}	2^{14}	2^{13}	2^{12}	2^{11}	2^{10}	2^9	2^8	2^7	2^6	2^5	2^4	2^3	2^2	2^1	$2^0.$	SUM

Note: A minus sign indicates the sign bit.

Figure 1. Data Formats
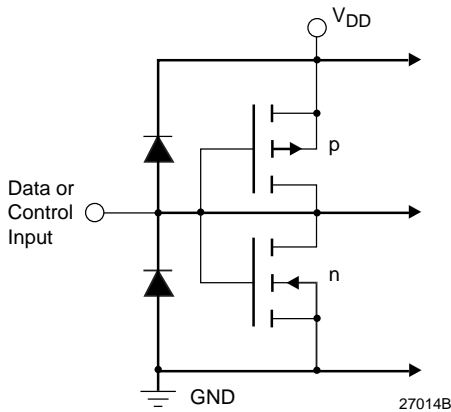
Equivalent Circuits and Threshold Levels

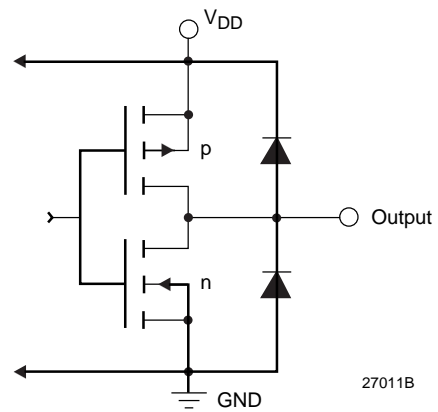**Figure 2. Equivalent Digital Input Circuit**
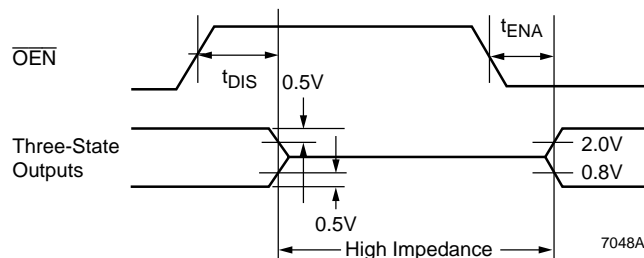

Figure 3. Equivalent Digital Output Circuit

Figure 4. Threshold Levels for Three-State Measurement

Absolute Maximum Ratings

(beyond which the device may be damaged)[1]

Parameter	Min	Max	Unit
Supply Voltage	-0.5	7.0	V
Input Voltage	-0.5	V_{DD} + 0.5	V
Output, Applied Voltage[2]	-0.5	V_{DD} + 0.5	V
Output, Externally Forced Current[3,4]	-3.0	6.0	mA
Output, Short Circuit Duration (single output in HIGH state to ground)		1	sec
Operating, Ambient Temperature	-20	110	°C
Junction Temperature		140	°C
Storage Temperature	-65	150	°C
Lead Soldering (10 seconds)		300	°C

Notes:

1. Functional operation under any of these conditions is NOT implied. Performance and reliability are guaranteed only if Operating Conditions are not exceeded.
2. Applied voltage must be current limited to specified range.
3. Forcing voltage must be limited to specified range.
4. Current is specified as conventional current flowing into the device.

Operating Conditions

Parameter			Min	Nom	Max	Units
V_{DD}	Power Supply Voltage		4.75	5.0	5.25	V
f_{CLK}	Clock frequency	TMC2246A			30	MHz
		TMC2246A-1			40	MHz
		TMC2246A-2			60	MHz
t_{PWH}	CLK pulse width, HIGH		8			ns
t_{PWL}	CLK pulse width, LOW		6			ns
t_S	Input Data Set-up Time		6			ns
t_H	Input Data Hold Time		1.5			ns
V_{IH}	Input Voltage, Logic HIGH		2.0			V
V_{IL}	Input Voltage, Logic LOW				0.8	V
I_{OH}	Output Current, Logic HIGH				-2.0	mA
I_{OL}	Output Current, Logic LOW				4.0	mA
T_A	Ambient Temperature, Still Air		0		70	°C

Electrical Characteristics

Parameter		Conditions	Min	Typ	Max	Units
I_{DD}	Total Power Supply Current	V_{DD} = Max, C_{LOAD} = 25pF, f_{CLK} = Max				
		TMC2246A			95	mA
		TMC2246A-1			120	mA
		TMC2246A-2			170	mA
I_{DDU}	Power Supply Current, Unloaded	V_{DD} = Max, $\overline{OEN}$ = HIGH, f_{CLK} = Max				
		TMC2246A			80	mA
		TMC2246A-1			100	mA
		TMC2246A-2			140	mA
I_{DDQ}	Power Supply Current, Quiescent	V_{DD} = Max, CLK = LOW			5	mA
C_{PIN}	I/O Pin Capacitance			5		pF
I_{IH}	Input Current, HIGH	V_{DD} = Max, V_{IN} = V_{DD}			±10	µA
I_{IL}	Input Current, LOW	V_{DD} = Max, V_{IN} = 0 V			±10	µA
I_{OZH}	Hi-Z Output Leakage Current, Output HIGH	V_{DD} = Max, V_{IN} = V_{DD}			±10	µA
I_{OZL}	Hi-Z Output Leakage Current, Output LOW	V_{DD} = Max, V_{IN} = 0 V			±10	µA
I_{OS}	Short-Circuit Current		-20		-80	mA
V_{OH}	Output Voltage, HIGH	S_{15-0}, I_{OH} = Max	2.4			V
V_{OL}	Output Voltage, LOW	S_{15-0}, I_{OL} = Max			0.4	V

Switching Characteristics

Parameter		Conditions[1]	Min	Typ	Max	Units
t_{DO}	Output Delay Time	C_{LOAD} = 25 pF			14	ns
t_{HO}	Output Hold Time	C_{LOAD} = 25 pF	4			ns
t_{ENA}	Three-State Output Enable Delay	C_{LOAD} = 0 pF			10	ns
t_{DIS}	Three-State Output Disable Delay	C_{LOAD} = 0 pF			10	ns

Note:

1. All transitions are measured at a 1.5V level except for t_{ENA} and t_{DIS}.

Timing Diagram
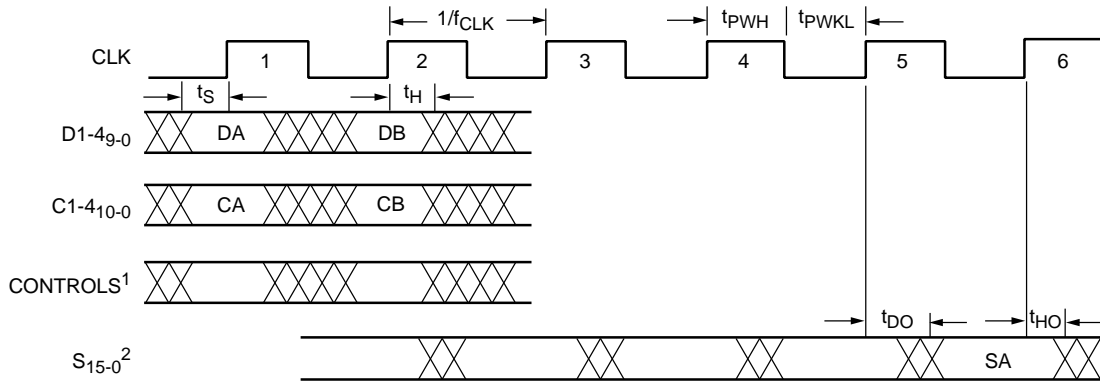
Notes:
1. Except $\overline{\text{OEN}}$.
2. Assumes $\overline{\text{OEN}}$ = LOW.

65-2246A-05

Application Notes

Typical Operation

The versatile input clock enables and unrestricted data and coefficient inputs provided on the TMC2246A allow considerable flexibility in numerous image and signal processing architectures.

Table 2 shows a typical sequence of operations which clarifies the inherent latencies of the device and illustrates fixed coefficient storage, product accumulation, and device reconfiguration prior to beginning a new accumulation. This assumes that the device is set to fractional two's complement mode (FSEL = LOW) with $\overline{\text{OCEN}}$ = LOW, $\overline{\text{OEN}}$ = LOW, and the input registers configured to hold coefficients only (ENSEL = LOW). X= "don't care."

Using the TMC2246A for Pixel Interpolation

As a companion product to the TMC2301 Image Resampling Sequencer, the TMC2246A offers an excellent tool for performing high-speed pixel interpolation and image filtering.

Any pixel resampling operation with multiple-pixel kernels must utilize some parallel-processing technique, such as memory banding, to maintain high-speed image throughput rates. Memory banding utilizes adders to generate parallel offset addresses, allowing the user to access multiple pixel locations simultaneously. Using such techniques, one TMC2246A can perform bilinear interpolation (four-pixel kernel) with no loss in system performance.

Larger kernels can be realized in similar systems with additional TMC2246As. Figure 5 illustrates a basic pixel interpolation application.

Table 2. Typical TMC2246A Operation Sequence

CLK	D1	C1	ENB1	D2	C2	ENB2	D3	C3	ENB3	D4	C4	ENB4	ACC	Sum
0	-	-	0	-	-	0	-	-	0	-	-	0	-	-
1	D1(1)	C1(1)	1	D2(1)	C2(1)	1	D3(1)	C3(1)	1	D4(1)	C4(1)	1	0	-
2	D1(2)	X	0	D2(2)	C2(2)	0	D3(2)	X	1	D4(2)	X	1	1	-
3	D1(3)	C1(3)	0	D2(3)	C2(3)	0	D3(3)	X	0	D4(3)	X	0	1	
4	D1(4)	C1(4)	-	D2(4)	C2(4)	-	D3(4)	C3(4)	-	D4(4)	C4(4)	-	0	
5														$S(5)= D1(1)C1(1)+D2(1)C2(1)$ $+D3(1)C3(1)+D4(1)C4(1)+2^{-10}$
6														$S(6)= S(5)+D1(2)C1(1)+D2(2)C2(1)$ $+D3(2)C3(1)+D4(2)C4(1)$
7														$S(7)= S(6)+D1(3)C1(3)+D2(3)C2(3)$ $+D3(3)C3(1)+D4(3)C4(1)$
8														$S(8)= D1(4)C1(4)+D2(4)C2(4)$ $+D3(4)C3(4)+D4(4)C4(4)+2^{-10}$

Notice in this example, operating in fractional two's complement mode, that rounding is imposed on the first cycle only of an accumulation. This avoids the propagation of accumulated roundoff errors.
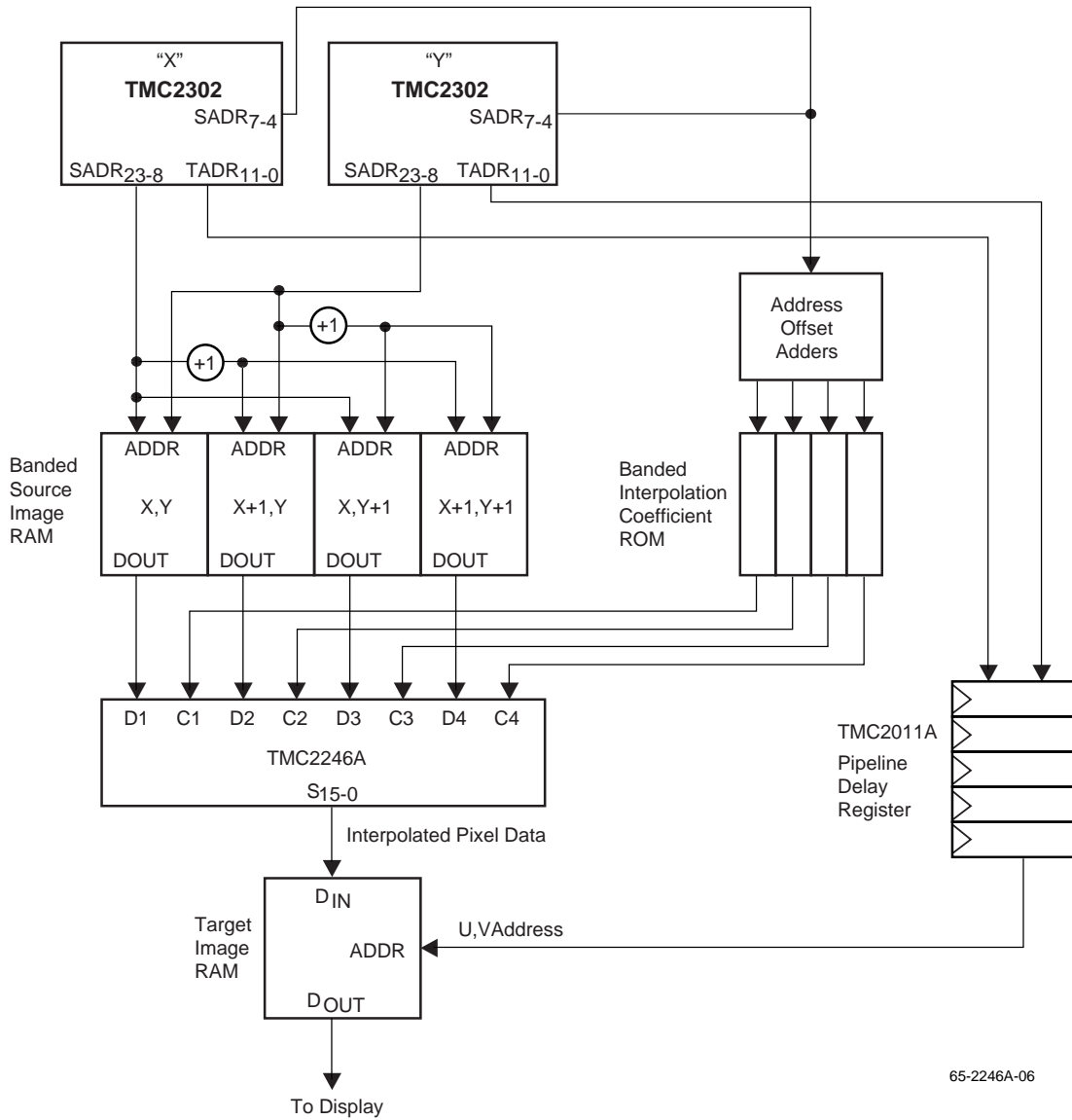
Figure 5. Bilinear Interpolation Using the TMC2246A

TMC2246A Applications in Digital Filtering

Unrestricted access to all input ports of the TMC2246A allows the user considerable flexibility in realizing numerous digital filter architectures. Figure 6 illustrates how the device may be utilized as a flexible high-speed FIR filter with the ability to modify all of the filter coefficients dynamically or to store a fixed set if desired.

Longer filters, with more taps, are realized by including an external adder (such as the common 74381 type) to cascade multiple TMC2246As. Alternatively, two additional taps and a cascading adder are available in the Raytheon TMC2249A Digital Mixer.
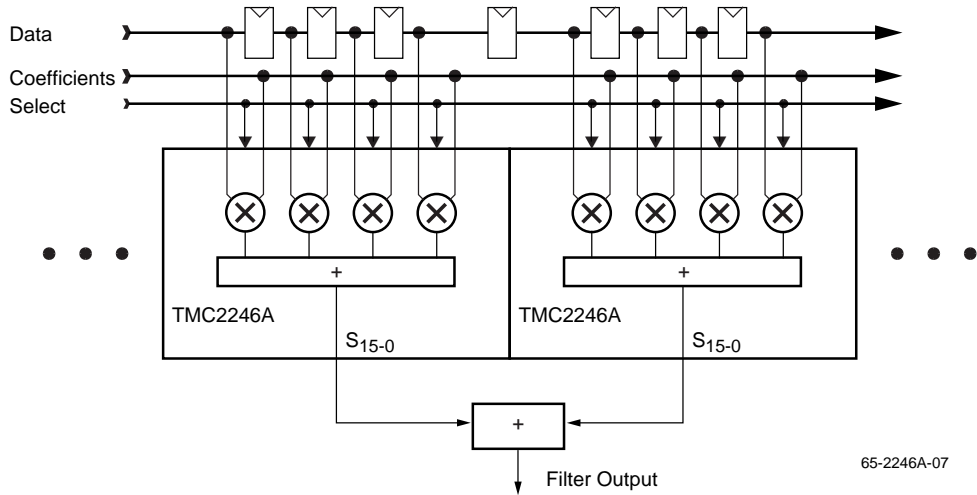
Figure 6. Using the TMC2246A For FIR Filtering

Related Products

- TMC2301 Image Resampling Sequencer
- TMC2302 Image Manipulation Sequencer
- TMC2249A Video Mixer
- TMC2242B Half-Band Filter

Notes:

Mechanical Dimensions

121-Lead PPGA Package

Symbol	Inches		Millimeters		Notes
	Min.	Max.	Min.	Max.	
A	.080	.160	2.03	4.06	
A1	.040	.060	1.01	1.53	
A2	.125	.215	3.17	5.46	
øB	.016	.020	0.40	0.51	2
øB2	.050 NOM.		1.27 NOM.		2
D	1.340	1.380	33.27	35.05	SQ
D1	1.200 BSC		30.48 BSC		
e	.100 BSC		2.54 BSC		
L	.110	.145	2.79	3.68	
L1	.170	.190	4.31	4.83	
M	13		13		3
N	120		120		4
P	.003	—	.076	—	

Notes:

1. Pin #1 identifier shall be within shaded area shown.
2. Pin diameter excludes solder dip finish.
3. Dimension "M" defines matrix size.
4. Dimension "N" defines the maximum possible number of pins.
5. Orientation pin is at supplier's option.
6. Controlling dimension: inch.

Top View
Cavity Up

Pin 1 Identifier
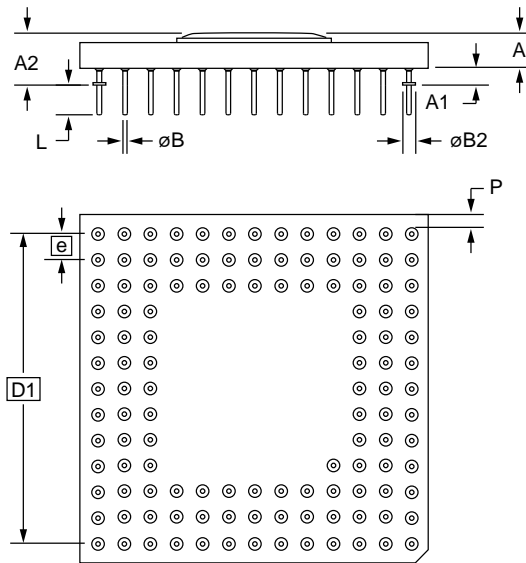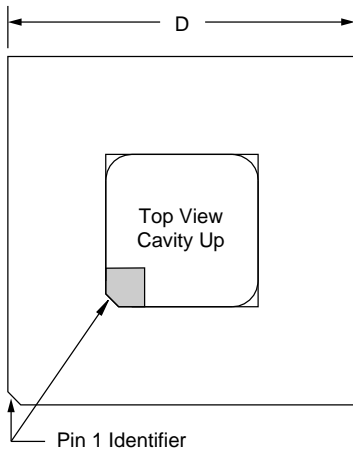
Mechanical Dimensions (continued)

120-Lead MQFP Package

Symbol	Inches Min.	Inches Max.	Millimeters Min.	Millimeters Max.	Notes
A	—	.154	—	3.92	
A1	.010	—	.25	—	
A2	.125	.144	3.17	3.67	
B	.012	.018	.30	.45	3, 5
C	.005	.009	.13	.23	5
D/E	1.219	1.238	30.95	31.45	
D1/E1	1.098	1.106	27.90	28.10	
e	.0315 BSC		.80 BSC		
L	.026	.037	.65	.95	4
N	120		120		
ND	30		30		
α	0°	7°	0°	7°	
ccc	—	.004	—	.10	

Notes:

1. All dimensions and tolerances conform to ANSI Y14.5M-1982.

2. Controlling dimension is millimeters.

3. Dimension "B" does not include dambar protrusion. Allowable dambar protrusion shall be .08mm (.003in.) maximum in excess of the "B" dimension. Dambar cannot be located on the lower radius or the foot.

4. "L" is the length of terminal for soldering to a substrate.

5. "B" & "C" includes lead finish thickness.

Lead Detail
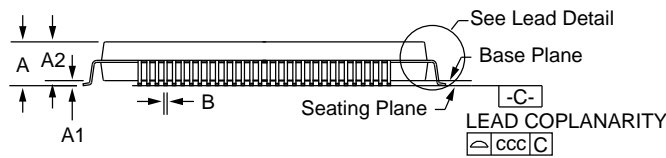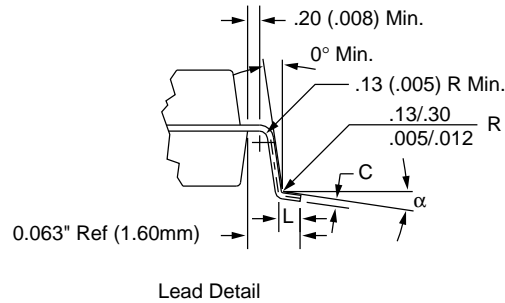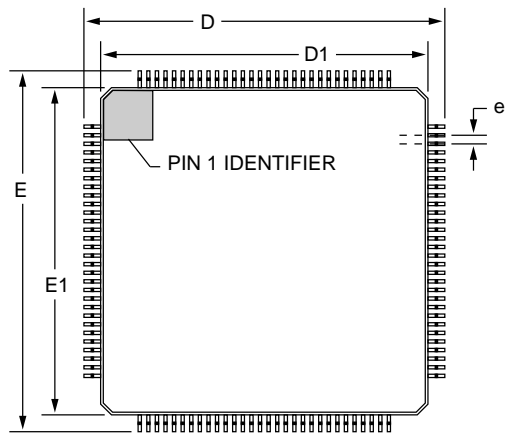
Ordering Information

Product Number	Temperature Range	Speed Grade	Screening	Package	Package Marking
TMC2246AH5C	0°C to 70°C	30 MHz	Commercial	120 Pin Plastic Pin Grid Array	2246AH5C
TMC2246AH5C1	0°C to 70°C	40 MHz	Commercial	120 Pin Plastic Pin Grid Array	2246AH5C1
TMC2246AH5C2	0°C to 70°C	60 MHz	Commercial	120 Pin Plastic Pin Grid Array	2246AH5C2
TMC2246AKEC	0°C to 70°C	30 MHz	Commercial	120 Lead Metric Quad FlatPack	2246AKEC
TMC2246AKEC1	0°C to 70°C	40 MHz	Commercial	120 Lead Metric Quad FlatPack	2246AKEC1
TMC2246AKEC2	0°C to 70°C	60 MHz	Commercial	120 Lead Metric Quad FlatPack	2246AKEC2

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